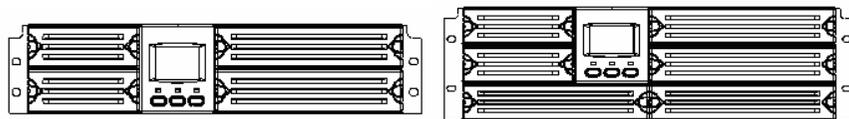
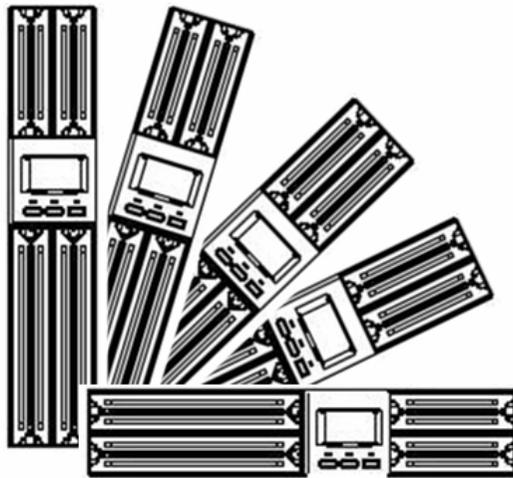


USER'S MANUAL

ON-LINE UPS

1-10KVA



Uninterruptible Power Supply

1. INTRODUCTION

1-1 General Description

The continuity of electrical power is an essential requirement for critical load operations. The Uninterruptible Power System (UPS) is designed to meet the user's need of present computer, server and the equipment of office automation that make the UPS more compact and less noisy.

To choose the UPS as your equipment protector is a wise investment because it supplies reliable, pure and stable power at affordable price.

1-2 Key Features

1. Multiple microprocessor and double-conversion design base.
2. Wide input range designed to operate under harsh environment.
3. High input power factor and DC-start function.
4. LCD display for detail status and data; real-time alarm silence.
5. Enhanced protections against light, surges, and disturbance etc.
6. Remote monitoring with SNMP intelligent slot and RS-232 interface.
7. Light weight and compact size, easy to transport and place.

1-3 Important Notices

To be sure that the UPS will be operated correctly, the following items should be noticed:

1. Read instructions carefully before operating the UPS.
2. UPS power connect instruction should be followed.
3. Please don't open the case to prevent danger.
4. If the UPS will be stored for long period, the battery must be charged once every 90 days.
5. Retain the load within the rating of UPS to prevent faults.
6. Handle unusual events according to the trouble-shooting guide.
7. Keep the UPS clean and dry.

1-4 Operating Environment

Temperature	Humidity	Altitude	Storage temperature
0°C-40°C	<95%	<1000m	0°C-40°

Note: if the UPS is installed or used in a place where the altitude is above than **1000m**, the output power must be derated in use. Please refer to the following:

Altitude (M)	1000	1500	2000	2500	3000	3500	4000	4500	5000
Output Capacity	100%	95%	91%	86%	82%	78%	74%	70%	67%

2. SAFETY INSTRUCTION

2-1 Transporting

1. Disconnect all power cables if necessary.
2. Be careful not to damage the UPS while transporting.
3. Don't move the UPS upside down.
4. Please transport the UPS system only in the original packaging (to protect against shock and impact).

2-2 Positioning

1. Keep at least 20cm(8 inches) clearance from the rear panel of the UPS to the wall.
2. Do not block the airflow to the ventilation openings of the unit.
3. Do not place the UPS in an environment near dust, corrosive or salty material or flammable objects.
4. Do not expose the UPS to outdoors.
5. Do not put the UPS on rugged or declined surface.
6. Do not install the UPS system near water or in damp environments.

2-3 Installations

1. Connect the UPS system only to an earthed shockproof socket outlet.
2. Do not connect domestic appliances such as hair dryers or office equipment, which would overload the UPS system (e.g. laser printers) to UPS output

sockets.

3. Place cables in such a way that no one can step on or trip over them.

2-4 Operations

1. Do not disconnect the mains cable on the UPS system or the building wiring socket outlet during operations since this would cancel the protective earthing of the UPS system and of all connected loads.
2. The UPS has its own internal power source (batteries). The output terminals may be live even when the UPS is not connected to the AC supply.
3. Ensure that no fluids or other foreign objects can enter the UPS system.

2-5 Maintenance and Service

1. **Caution** - Risk of Electric Shock.

Even after the unit is disconnected from the mains power supply (building wiring socket outlet), components inside the UPS system are still connected to the battery and are still electrically live and dangerous. Before carrying out any kind of servicing and/or maintenance, disconnect the batteries and verify that no current is present.

2. Only persons adequately familiar with batteries and with the required precautionary measures may exchange batteries and supervise operations. Unauthorised persons must be kept well away from the batteries.
3. Batteries may cause electric shock and have a high short-circuit current. Please take the precautionary measures specified below and any other measures necessary when working with batteries:
 - remove wristwatches, rings and other metal objects
 - use only tools with insulated grips and handles.
4. When changing batteries, install the same number and same type of batteries.
5. Do not attempt to dispose of batteries by burning them. This could cause battery explosion.
6. Do not open or destroy batteries. Escaping electrolyte can cause injury to the skin and eyes.

3. CONNECT THE UPS AND ITS APPLICATION

3-1 1K/2K/3K

3-1-1 Unpacking And Inspection For 1K/2K/3K

1. The system may be installed and wired only by qualified electricians in accordance with applicable safety regulations.
2. When installing the electrical wiring, please note the nominal amperage of your incoming feeder.
3. Inspect the packaging carton and its contents for damage. Please inform the transport agency immediately should you find signs of damage. Please keep the packaging in a safe place for future use.
4. Please ensure that the incoming feeder is isolated and secured to prevent it from being switched back on again.

3-1-2 Input And Output Connection

1. UPS Input Connection

If the UPS is connected via the power cord, please use a proper socket with protection against electric current, and pay attention to the capacity of the socket.

2. UPS Output Connection

The output of this model is with socket-types only (NEMA or IEC). Simply plug the load power cord to the output sockets to complete connection.

3-2 6K/10K

*****The 6K/10K system should be installed and wired only by qualified electrician in accordance with applicable safety***

3-2-1 Unpacking and Inspection for 6K(L)/10K(L)

1. Unpack the packaging and check the package contents. The shipping package contains:
 - A UPS

- An user manual
 - A RS-232 communication cable
 - An extend battery cable (optional: For long backup model only)
 - A parallel redundant cable (optional feature: ****Read 3-2-4 for further more information**)
2. Inspect the appearance of the UPS to see if there is any damage during transportation. Do not turn on the unit and notify the carrier and dealer immediately if there is any damage or lacking of some parts.

3-2-2 Input And Output Connection

1. Notes for installation

- 1) The UPS must be installed in a location with good ventilation, far away from water, inflammable gas and corrosive agents.
- 2) Ensure the air vents on the front and rear of the UPS are not blocked. Allow at least 0.5m of space on each side.
- 3) Condensation to water drops may occur if the UPS is unpacked in a very low temperature environment. In this case it is necessary to wait until the UPS is fully dried inside out before proceeding installation and use. Otherwise there are hazards of electric shock.

2. Installation

Installation and wiring must be performed in accordance with the local electric code and the following instructions by professional personnel.

For safety, please cut off the mains power switch before installation. The battery breaker also needs to be cut off if it is a long backup time model ("L" model).

- 1) Open the terminal block cover located on the rear panel of the UPS, please refer to the appearance diagram.
- 2) For 6K(L) , it is recommended to select the UL1015 10AWG(6mm²) wire or other insulated wire which complies with AWG Standard for the UPS input and output wirings.

- 3) For 10K (L), it is recommended to select the UL1015 8AWG(10mm²) wire or other insulated wire which complies with AWG Standard for the UPS input and output wirings.

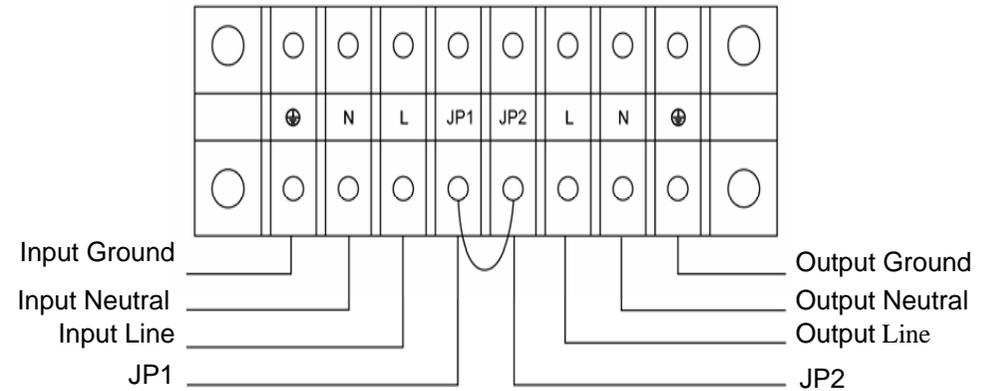
****Note:** Do not use the wall receptacle as the input power source for 6K/10K, as its rated current is less than the UPS's maximum input current. Otherwise the receptacle may be burned and destroyed.

- 4) Connect the input and output wires to the corresponding input and output terminals according to the following diagram.

Note: you must make sure that the input and output wires and the input and output terminals are connected tightly.

- 5) The protective earth ground wire refers to the wire connection between the equipment which consumes electric equipment and the ground wire. The wire diameter of protective earth ground wire should be at least as above mentioned for each model and green wire or green wire with yellow ribbon wire is used.
- 6) After having completed the installation, make sure the wiring is correct.
- 7) Please install the leak current protective breaker at the output power distribution panel of the UPS if necessary.
- 8) To connect the load with the UPS, please turn off all the loads first, then perform the connection and finally turn on the loads one by one.
- 9) No matter the UPS is connected to the utility power or not, the output of the UPS may have electricity. The parts inside the unit may still have hazardous voltage after turning off the UPS. To make the UPS have no output, power off the UPS, and then disconnect the utility power supply.
- 10) Suggest charging the batteries for 8 hours before use. After connection, turn the input breaker in the "ON" position, the UPS will charge the batteries automatically. You can also use the UPS immediately without charging the batteries first, but the backup time may be less than the standard value.
- 11) If it is necessary to connect the inductance load such as a monitor or a laser printer to the UPS, the start-up power should be used for calculating

the capacity of the UPS, as its start-up power consumption is too big when it is started.



Input and output Terminal Block wiring diagram of 6K(L) /10K(L)

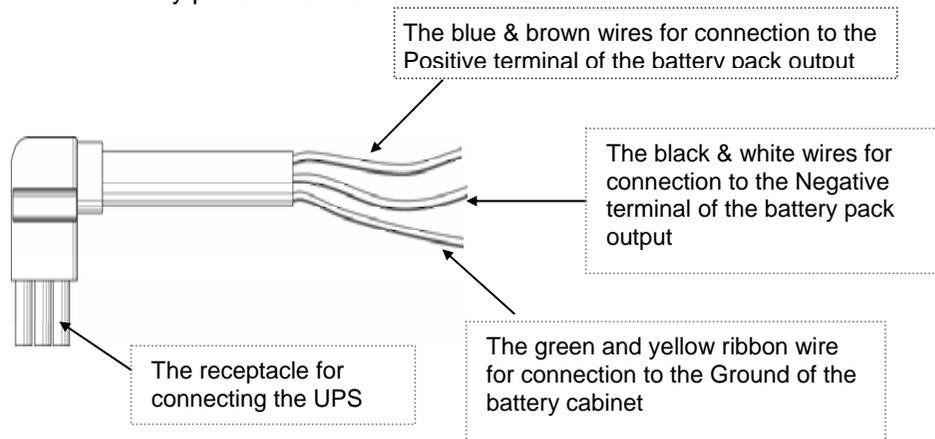
Important notes: If the UPS is used in single mode, JP1 and JP2 must be connected by 10AWG(6mm²). If the UPS is used in parallel mode, the Jumper between JP1 and JP2 must be removed.

3-2-3 Connection Procedure For Long Backup Time Model

1. The nominal DC voltage of external battery pack is 240VDC. Each battery pack consists of 20 pieces of 12V maintenance free batteries in series. To achieve longer backup time, it is possible to connect multi-battery packs, but the principle of "same voltage, same type" should be strictly followed.
2. The connector of the external battery cable is used to plug into the external battery socket of the UPS, the other end of the external battery cable is made of three open wires with ring terminals to connect with the external battery pack(s). The procedure of installing battery bank should be complied with strictly. Otherwise you may encounter the hazardous of electric shock.
 - 1) A DC NFB must be connected between the battery pack and the UPS. The capacity of breaker must be not less than the data specified in the general

specification.

- 2) Set the battery pack NFB in “OFF” position and connect the 20 pieces of batteries in series.
 - 3) You must connect the external battery cable to the battery first, if you connect the cable to the UPS first, you may encounter the hazardous of electric shock. The positive pole of the battery is connected to the 10K(L) in parallel with blue and brown wires; the negative pole of the battery is connected to the 10K(L) in parallel with black and white wires; the green and yellow ribbon wire is connected to the ground of the battery cabinet.
3. To complete the connection by plugging the connector of the external battery cable into the external battery socket of the UPS. Do not attempt to connect any loads to the UPS now. You should connect the input power wire to the right position first. And then set the breaker of the battery pack in the ON position. After that set the input breaker in the ON position. The UPS begins to charge the battery packs at the time.



3-2-4 Connection Procedure For Parallel Redundancy Mode

1. Brief introduction of the redundancy

N+X is currently the most reliable power supply structure. N represents the minimum UPS number that the total load needs; X represents the redundant UPS number, i.e. the fault UPS number that the system can handle simultaneously. The bigger the X is, the higher reliability of the power system is.

For occasions where reliability is highly depended on, N+X is the optimal mode.

As long as the UPS is equipped with parallel cables, up to 3 UPSs can be connected in parallel to realize output power sharing and power redundancy.

2. Parallel installation

- 1) Users need to opt a standard 25-pin communication cable, which should have 25 cores, corresponding stitches and shield, as the UPS parallel cable. The length of the parallel cable is appropriate to be less than 3 m.
- 2) Strictly follow the stand-alone wiring requirement to perform the input wiring of each UPS.
- 3) Connect the output wires of each UPS to an output breaker panel.
- 4) Disconnect the Jumper on JP1 and JP2 of the terminal block first, and connect each output breaker to a main output breaker and then to the loads.

* The requirement of the output wiring is as follows:

- When the distance between the UPSs in parallel and the breaker panel is less than 20 meters, the difference between the wires of input & output of the UPSs is required to be less than 20%.
- When the distance between the UPSs in parallel and the breaker panel is greater than 20 meters, the difference between the wires of input & output of the UPSs is required to be less than 10%.

3. Parallel Machine Maintenance

This UPS system has parallel machine function, if you want to add single machine to parallel system, please follow operational process of joining new machine; if because of cutting down load or attaining UPS, and you must remove UPS, please follow operational processes of removing parallel machine.

4. Join new UPS process:

- 1) Before joining new UPS, user should prepare input & output line, switch and combine line.
- 2) New UPS input & output switch should be turned off, according to port sign, link
Input & output line and batteries; synchronously, remove the connection between JP1 and JP2.
- 3) Turn off UPS system, when all UPS work at bypass model, please take apart every UPS repaired board, turn all UPS repaired switches from 'UPS' to 'BPS' and then turn off all UPS input switch.
- 4) If UPS system works at single UPS model, then have to remove the connection of JP1 and JP2.
- 5) Take apart the board of parallel ports, insert one end of combine line into parallel card's slot and screw down its pin; and then lock up the board of parallel ports over again; at the same time, take apart the maintain board of new UPS.
- 6) Turn on the battery switch of new UPS and line input connection switch outside; measure voltage difference between output live wire of new UPS and output live wire of parallel system. If the voltage difference < 1V, please close output live wire's witch of new UPS.
- 7) Take apart the board of parallel ports when UPS has turned to bypass mode, insert the other end of combine line into parallel card's slot and screw down its pin; and then lock up the board of parallel ports over again
- 8) Close line input switch of all UPS (include new UPS) in the parallel system; lock up maintain board, unless all UPS turn to bypass mode; press the open key in turn, observe whether the display state of every UPS is normal; at the same time, observe whether all UPS all together turn to inverter model; and measure the voltage difference of every UPS ports' JP2.

9) Turn off all UPS, take apart maintain board of all UPS unless they all have turned to bypass mode. Turn all the maintain switches from "BPS" to "UPS" and lock up every maintain board.

10) Turn on UPS, make all UPS changed into line inverter mode to work parallel.

Note: If the state of UPS is abnormal in step 8, please follow operational process of removing single UPS to maintain.

5. Operational process of removing single UPS:

- 1) If want to remove UPS which is running normally, please press the close key of the removing one continuously for 2 times
- 2) Shut off the UPSs' own line switch, line output switch outside and battery switch, when this UPS need to remove out.
- 3) Turn off other UPS which are running, take apart the maintain cover of every UPS and turn all UPS maintain switch from "UPS" to "BPS" until all running UPS turn to BPS mode. Then turn off every UPS own input switch.
- 4) After removing single UPS, if leaving UPS system is changed to single running, please connect the short line between JP1 and JP2 of this UPS output port.
- 5) Take apart another UPS parallel cover and combine line connected with the UPS which need to remove until all UPS panels become black, then lock up the cover of parallel ports again.
- 6) Take apart UPS parallel cover and combine line when the UPS have to remove, then lock up the cover of parallel ports again.
- 7) Shut input line switch of leaving UPS system, turn maintain switch from "BPS" to "UPS" until all UPS turn to BPS mode and lock up the maintain cover, then turn on the machine and turn all UPS to line inverter mode

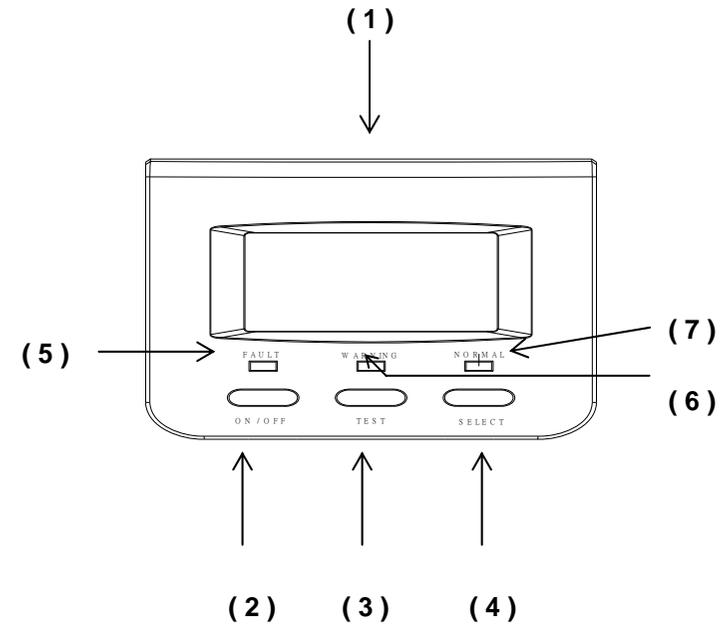
running.

6. Combine machine warning:

- 1) When UPS combine system work at inverter mode, make sure that all UPS maintain switches at the same place, that is to say, be at the position of “UPS”, or be at the position of “BPS”.
- 2) When turning on the UPS combine system before enter into inverter mode, UPS output switch must at “OFF” model.
- 3) When UPS combine system work at inverter model, please do not operate any UPS maintain switch.

4. SYSTEM DESCRIPTION

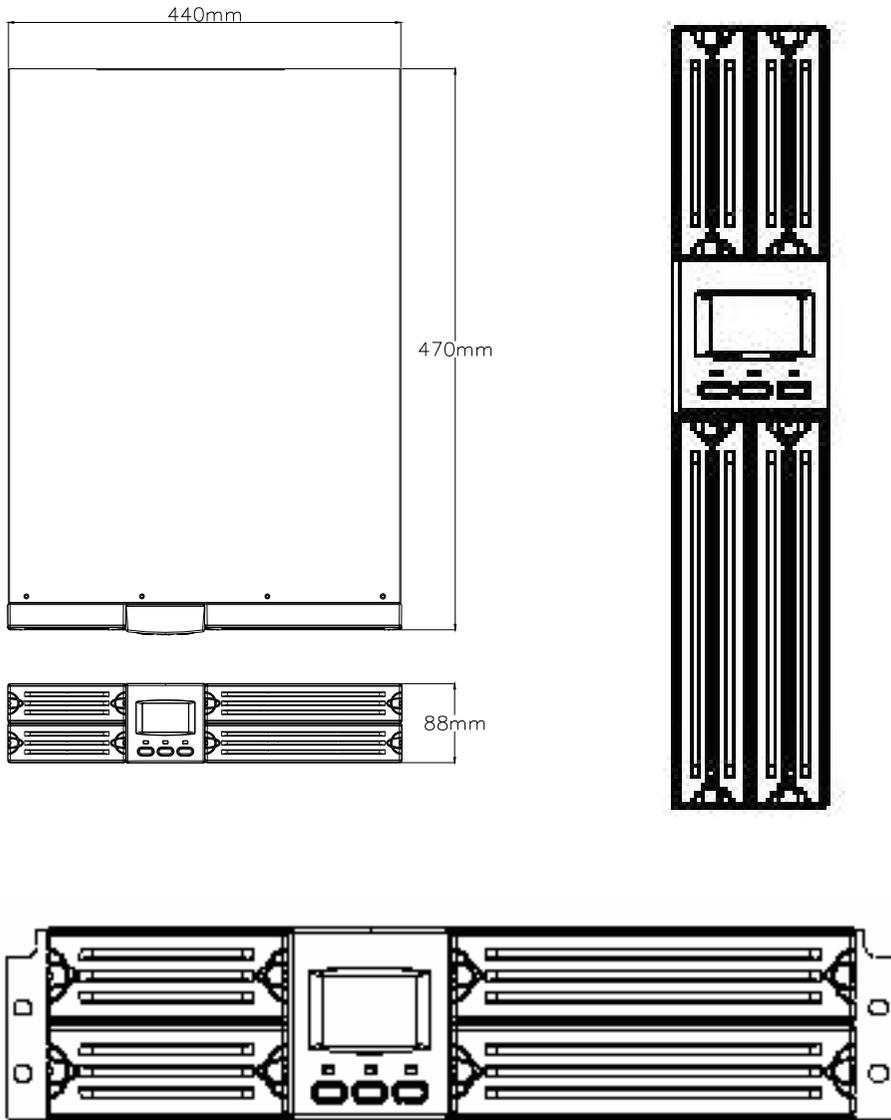
4-1 Front Panel Description



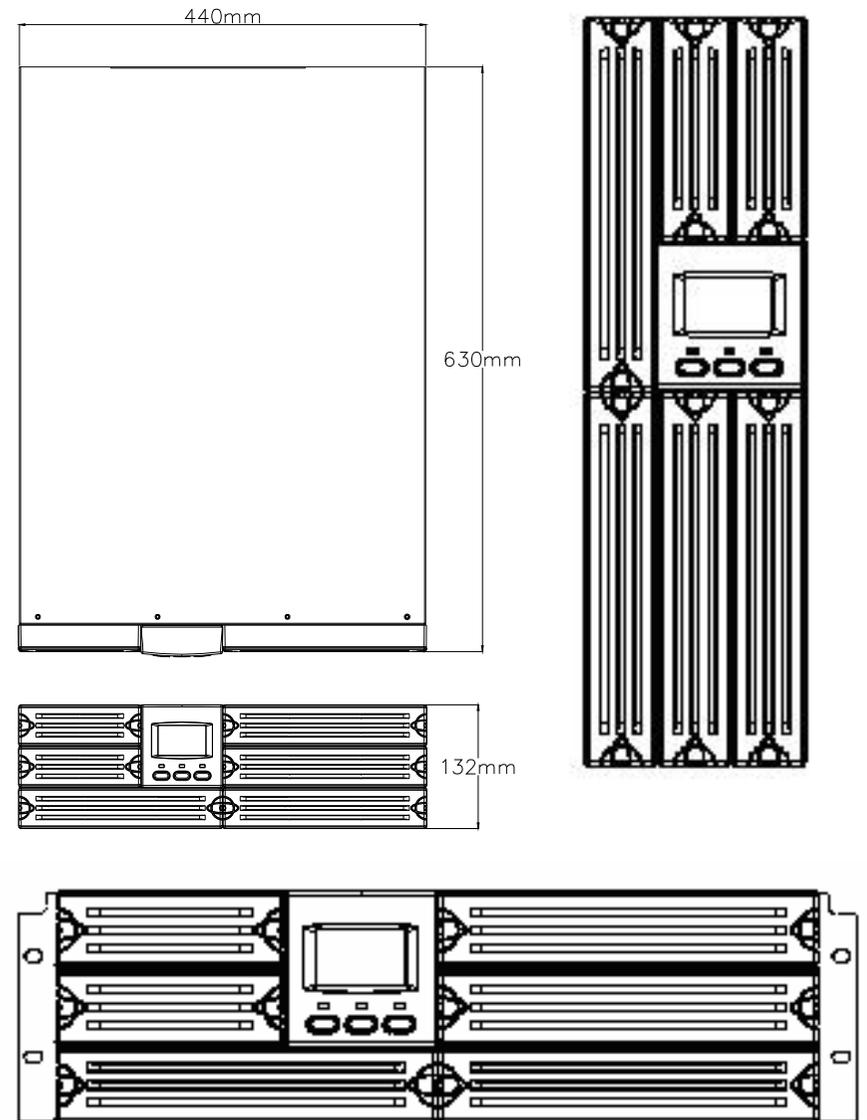
1. LCD Display: This indicates the UPS operation information, including UPS status, input/output voltage, input/output frequency, battery voltage, battery capacity left and output load
2. On/Off key: Use to turn on or off the UPS.
3. Test-key: Use to run UPS self-test.
4. Select-Key: Use to select downward the UPS status on LCD Display.
5. Fault LED (red): To indicate the UPS is in fault condition because of inverter shutdown or over-temperature.
6. Warning LED (yellow): To indicate the UPS is in the status of overload, bypass and battery back-up as well as wire connection problems.
7. Normal LED (green): To indicate the UPS is operating normally.

Outline Description

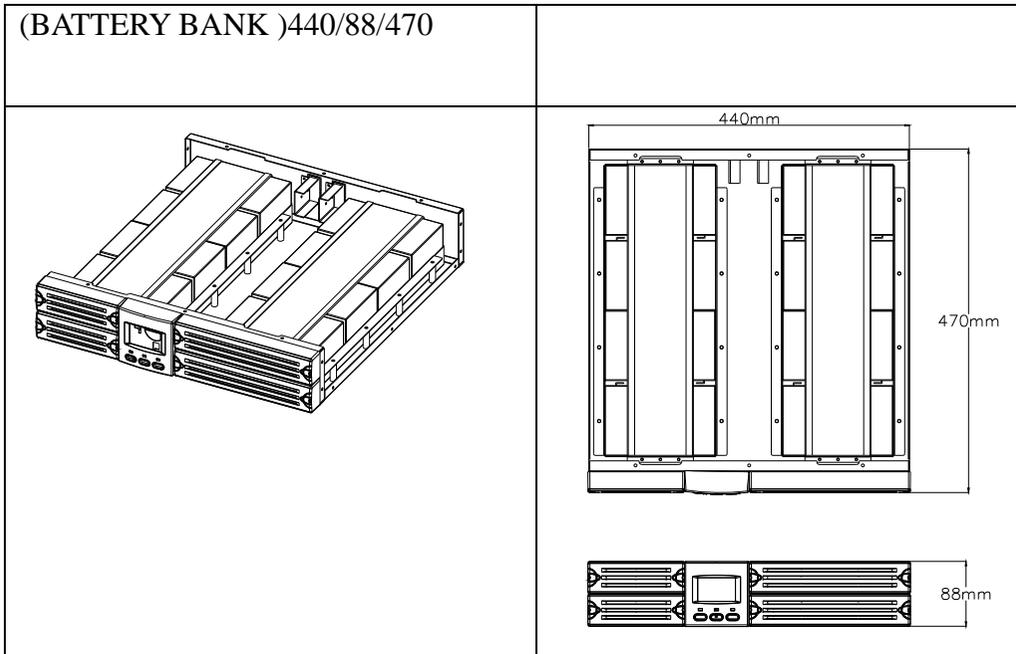
4-2-1. 1K~3K 2U Rack Tower Convertible Case



4-2-2. 6K~10K 3U Rack Tower Convertible Case



4-2-3. 2U Battery Bank



5. STARTING THE UPS

5-1 Check Prior to Start Up

1. Ensure the UPS is in a suitable positioning.
2. Check input cord is secured.
3. Make sure the load is disconnected or in the "OFF" position.
4. Check if input voltage meets the UPS rating required.

5-2 Step By Step

5-2-1 Before You Start The UPS

1. To perform the general operation, follow the stand-alone operating requirement.
2. Startup: The units transfer to Normal mode simultaneously as they start up sequentially in utility power mode.

Shutdown: the units shut down sequentially in INV mode. When the last one completes the shutdown action, each unit will shut down the inverter simultaneously and transfer to bypass mode.

It is easy to operate the equipment, with no previous training. You just need to read through this manual and operate according to the instructions in it.

5-2-2 Operation

1. Turn on the UPS with utility power supplied (in Line mode/AC mode)
 - 1) After you make sure that the power supply connection is correct, set the bypass breaker and the input breaker in the "ON" position first. At this time the fan rotates and the UPS supplies power to the load via the bypass. The UPS operates in Bypass mode.
 - 2) By pressing the UPS ON/OFF Control Key for 3 seconds until the buzzer beeps twice, the UPS will start up and Normal LED lights up to indicate the power is from its inverter to the load.
 - 3) When being powered on, the UPS will perform self-diagnosis. A few seconds later, the Normal LED is turned on, the UPS is already running in Utility Power mode. If the utility power is abnormal, the UPS will operate in

battery mode without output interruption of the UPS.

2. Turn on the UPS with no utility power supplied (in Battery mode)

- 1) Press the ON/OFF Control Key for more than 3 second to power on the UPS.
- 2) For long back up time model ("L" model), please make sure that the battery breaker is in "ON" position.
- 3) During the course of starting up, the UPS has the same action as if it is connected to utility power except that the Normal LED is not turned on and the Warning LED is turned on instead.

3. Turn off the UPS with utility power supplied (in Line mode/AC mode)

- 1) Press the ON/OFF Control Key continuously for more than 3 second to turn off the inverter of the UPS immediately.
- 2) When being powered off, the UPS will perform self-diagnosis, the Normal LED will flash to indicate that the UPS is working in Bypass mode.
- 3) Upon completion of the above to turn it off, output of electric current of the UPS is still present. In order to cut off the output from the UPS, simply cut off the utility power supply and the UPS will perform self-diagnosis, finally not any display is shown on the display panel and no voltage output is available from the UPS output.

4. Turn off the UPS with no utility power supplied (in Battery mode)

- 1) Press the ON/OFF Control Key continuously for more than 3 second to power off the UPS.
- 2) When being powered off, the UPS will perform self-diagnosis. Finally not any display is shown on the display panel and no voltage is available from the UPS output.

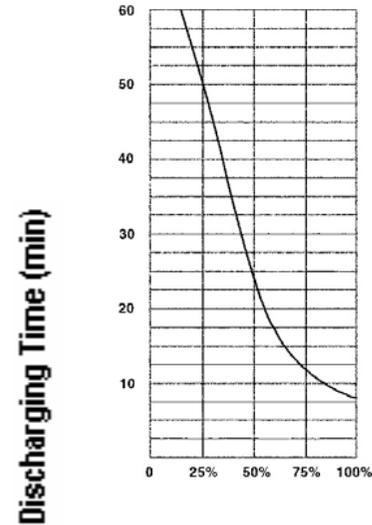
Suggestions: Please turn off the connected loads before turning on the UPS and turn on the loads one by one after the UPS is working in INV

mode. Turn off all of the connected loads before turning off the UPS.

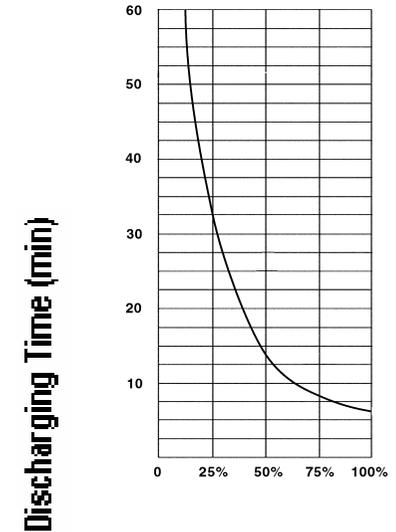
5. Backup time for the standard model

The backup time of the long backup time model is dependent on the external battery pack capacity and the load level as well as other factors.

The backup time of standard model may vary from different models and load level. Please refer to the following:



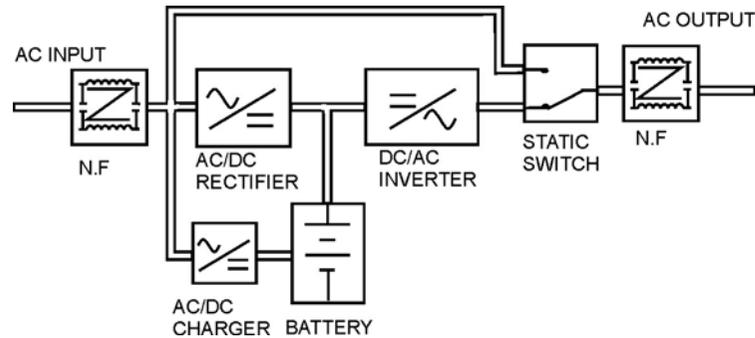
Load level
Back Up time of 6K



Load level
Back Up time of 10K

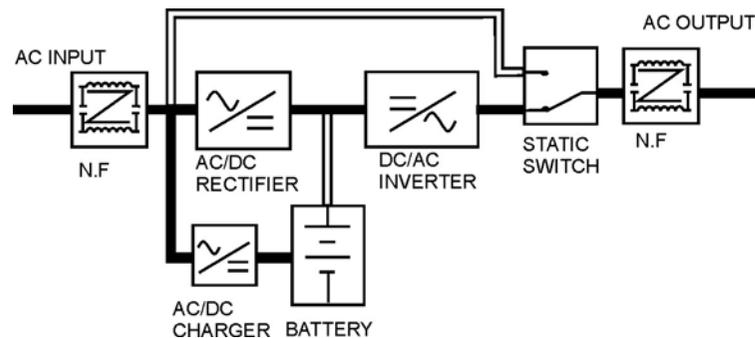
6. OPERATION MODES OF THE UPS

6-1 UPS System Block Diagram



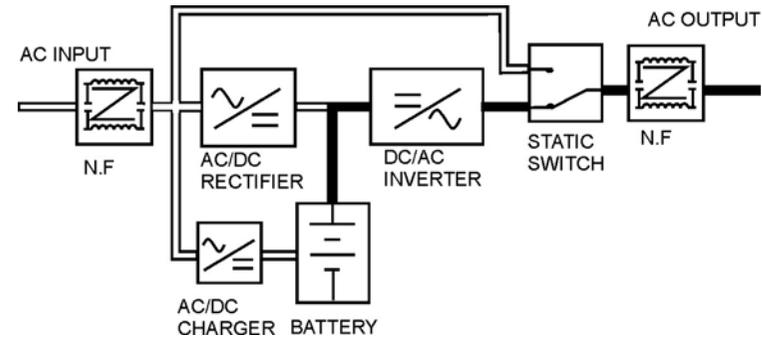
6-2 Normal Operation

There are two main loops when AC utility is normal: the AC loop and the battery charging loop. The AC output power comes from AC utility input and passes through AC/DC rectifier, DC/AC inverter and static switch to support power to load. The battery charging voltage comes from AC utility input and converted by AC/DC charger to support battery-charging power.



6-3 AC Utility Failure

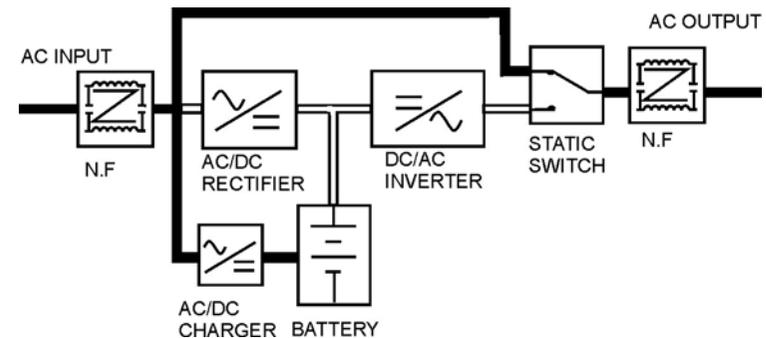
The AC output comes from battery, passing through DC/AC inverter and static switch within the battery backup time.



6-4 Bypass Enable

Under the following conditions, the bypass will be enabled:

1. Overload.
2. Inverter failure.
3. Over-temperature



7. MAINTENANCE

7-1 Operation

The UPS system contains no user-serviceable parts. If the battery service life (1 - 3 years at 25°C ambient temperature) has been exceeded, the batteries must be replaced. In this case please contact your dealer.

7-2 Storage

If the batteries are stored in temperate climatic zones, they should be charged every three months for 1-2 hours. You should shorten the charging intervals to two months at locations subject to high temperatures.

7-3 Battery Maintenance

- This series UPS only requires minimal maintenance. The battery used for standard models are value regulated sealed lead-acid maintenance free battery. These models require minimal repairs. The only requirement is to charge the UPS regularly in order to maximize the expected life of the battery. When being connected to the utility power, whether the UPS is turned on or not, the UPS keeps charging the batteries and also offers the protective function of overcharging and over-discharging.
- The UPS should be charged once every 4 to 6 months if it has not been used for a long time.
- In the regions of hot climates, the battery should be charged and discharged every 2 months. The standard charging time should be at least 12 hours.
- Under normal conditions, the battery life lasts 1 to 3 years. In case if the battery is found in bad condition, earlier replacement should be made. Battery replacement should be performed by qualified personnel.
- Replace batteries with the same number and same type of batteries.
- Do not replace the battery individually. All the batteries should be replaced at the same time following the instructions of the battery supplier.
- Normally, the batteries should be charged and discharged once every 4 to 6 months. Charging should begin after the UPS shuts down automatically in the course of discharging, the standard charging time for the standard UPS should be at least 12 hours.

7-4 Notes for Battery Disposal and Battery Replacement

- Before disposing of batteries, remove conductive jewelry such as necklace,

wrist watches and rings.

- If it is necessary to replace any connection cables, please purchase the original materials from the authorized distributors or service centers, so as to avoid overheat or spark resulting in fire due to insufficient capacity.
- Do not dispose of batteries or battery packs in a fire, they may explode.
- Do not open or mutilate batteries, released electrolyte is highly poisonous and harmful to the skin and eyes.
- Do not short the positive and negative terminal of the battery electrode, otherwise, it may result in electric shock or fire.
- Make sure that there is no voltage before touching the batteries. The battery circuit is not isolated from the input potential circuit. There may be hazardous voltage between the battery terminals and the ground.
- Even though the input breaker is disconnected, the components inside the UPS are still connected with the batteries, and there are potential hazardous voltages. Therefore, before any maintenance and repairs work is carried out, switch off the breaker of the battery pack or disconnect the jumper wire of connecting between the batteries.
- Batteries contain hazardous voltage and current. All jobs aintenance such as the battery replacement must be carried out by qualified personnel who are familiar with. No other persons should handle

8. COMPUTER INTERFACE

8-1 1KVA/2KVA/3KVA

8-1-1 Communication Interface

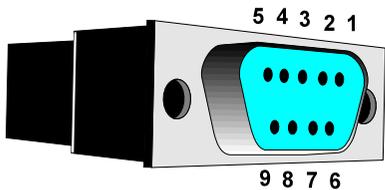
The communication interface (DB9 port) on the back of the UPS may be connected to a host computer. The port provides RS-232 for monitoring software.

The UPS communicates with the computer by sending out RS-232 data streams to one of the serial ports. By this method the user is able to monitor the following parameters.

Input Voltage	Indicates the present input voltage to the UPS system when AC power is present.
Output Voltage	Indicates the present output voltage of the UPS.
AC Frequency	Indicates the actual output frequency of the UPS.
Battery Voltage	Indicates the present DC voltage of the UPS battery.
Temperature	Indicates the actual temperature inside the UPS.

8-1-2 DB9 PIN Assignment

The PIN 2: RS232 RXD, PIN 3: RS232 TXD, and PIN 5: GND. The other PINs have no function.



DB9 INTERFACE CONNECTOR

8-2 6KVA/10KVA

8-2-1 RS232 Interface

The following is the pin assignment and description of DB-9 connector.

Pin #	Description	I/O
2	TXD	Output
3	RXD	Input
5	GND	Input

8-2-2 AS400 Interface (For 6K/10K Optional)

Except for the communication protocol as mentioned above, this series UPS has AS400 card (an optional accessory) for AS400 communication protocol . Please contact your local distributor for details. The following is the pin assignment and description of DB-9 connector in AS400 card.

Pin #	Description	I/O
1	UPS Fail	Output
2	Summary Alarm	Output
3	GND	Input
4	Remote Shutdown	Input
5	Common	Input
6	Bypass	Output
7	Battery Low	Output
8	UPS ON	Output
9	Line Loss	Output

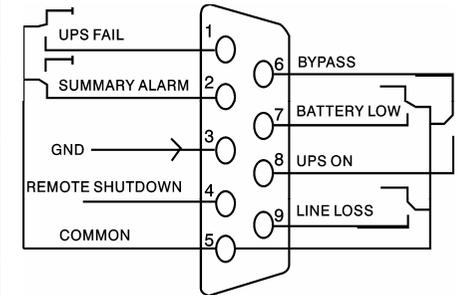


Figure 10.2: DB-9 Interface of AS400 communication protocol